# AIDARY

### User manual Heat Press Machine

# AP1933

#### **ROSIN HEAT PRESS MACHINE**



#### **User Manual**

#### Introduction

Rosin press is using temperature and pressure with a certain amount of time to extract oil/press rosin flower etc. This model is manual model, easy operation, high efficiency and good return rate.

#### **Package Contents**

1 × Heat Press Machine 1 × User Manual 2 x Power plugs

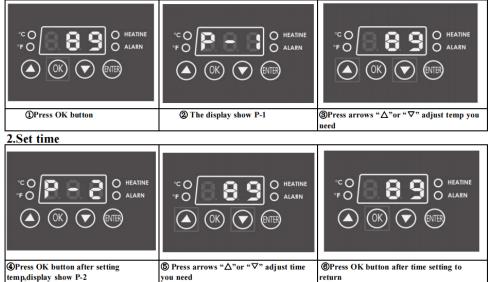
#### **Product Structure**



1. Press handle	4. Power switch
2. Pressure knob	5. Lower heat platen
3. Digital controller	6. Upper heat platen

#### **1.Pressing Guides**

- 1. Make sure the power plug is well connected to the wall socket, then press the power switch to turn on.
- 2. Set the temperature and the time you want
- **1.Set temperature**



- 3. When the temperature reaches the setting temperature, place the object on press bed.
- 4. Press down the handle, adjust the pressure knob to get the pressure you need.
- 5. The buzzer will sound when the scheduled time is up, then lift up the handle.

#### 2.Maintain Note:

- 1. Different item will require different temperature and time setting because the materials or thickness is different.
- 2. This machine is not suitable for children to use or for food processing.
- 3. Please turn off the machine and unplug the power cord when the machine is not in use.

#### 3.Troubleshooting:

#### No action after turn on the machine.

- 1. Check the plug whether it connects well or whether it is broken.
- 2. Check the fuse whether it has been burnt out.
- 3. Check the power switch or digital controller whether it is broken.

#### Indicating light is on but the display screen is black.

Check the 5 cable of railway transformer. The connection is poor if it is loose, just fix it. The transformer may be faulty if the cable is well connected just fix it.

#### The display screen is working well but the temperature is not heating up.

- 1. Check if the indicating light of solid-state relay is on, if not, please check whether the relay or digital controller is broken.
- The heat platen still can't heating up if you already changed the new solid-state relay, please check whether the heat plate is faulty or the heat plate's power cable is loose, if so,it will need to change a new heatplate.

### The temperature is out of control: Set temperature 180°C (356°F), but the actual temperature is above 200°C (392°F)

- 1. It means the solid-state relay is broken, out of control, need to change a new relay.
- 2. Or the digital controller is faulty, need to change controller.

