# AIDARY

User manual Heat Press Machine

AP1903

#### **ROSIN HEAT PRESS MACHINE**



#### User Manual

#### Introduction

Rosin press is using temperature and pressure with a certain amount of time to extract oil/press rosin flower etc. This model is manual model, easy operation, high efficiency and good return rate.

#### **Package Contents**

- 1 × Heat Press Machine
- 1 × User Manual
- 1 x Power plug

# **Product Structure**



1. Handle	4. Pressure knob
2. Digital controller	5. Upper heating plate
3. Timer	6. Lower heating plate

### 1.Pressing Guides

- 1. Make sure the power plug is well connected to the wall socket, then press the power switch to turn on.
- 2. Set the temperature and the time you want (See the temp&time setting sheet)
- 3. When the temperature reaches the setting temperature, place the object on press bed.
- 4. Adjust the pressure knob to get the pressure you need, press down the handle, and press the timer to count down.
- 5. The buzzer will sound when the scheduled time is up, then lift up the handle.

#### 2.Maintain Note:

- 1. Different item will require different temperature and time setting because the materials or thickness is different.
- 2. This machine is not suitable for children to use or for food processing.
- 3. Please turn off the machine and unplug the power cord when the machine is not in use.
- 4. The heat plate will automatically cool down to the room temperature if the heat press stays non-use for more than 30 minutes.
- The heat-releasing fan will automatically starts when the temperature of heat plate reaches 80 °C (176 °F). It helps to reduce the temperature of electrical parts and prolong the service life of them.

## 3.Troubleshooting:

#### No action after turn on the machine.

- 1. Check the plug whether it connects well or whether it is broken.
- 2. Check the fuse whether it has been burnt out.
- 3. Check the power switch or digital controller whether it is broken.

#### Indicating light is on but the display screen is black.

Check the 5 cable of railway transformer. The connection is poor if it is loose, just fix it. The transformer may be faulty if the cable is well connected just fix it.

#### The display screen is working well but the temperature is not heating up.

- 1. Check if the indicating light of solid-state relay is on, if not, please check whether the relay or digital controller is broken.
- The heat platen still can't heating up if you already changed the new solid-state relay, please check whether the heat plate is faulty or the heat plate's power cable is loose, if so,it will need to change a new heatplate.

# The temperature is out of control: Set temperature 180°C (356°F), but the actual temperature is above 200°C (392°F)

- 1. It means the solid-state relay is broken, out of control, need to change a new relay.
- 2. Or the digital controller is faulty, need to change controller.

Fujian Aidary Applance Co.,Ltd

info@heatpresscn.com

no.318,Bailong Area, Minhou,Fuzhou,Fujian, China.350018

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